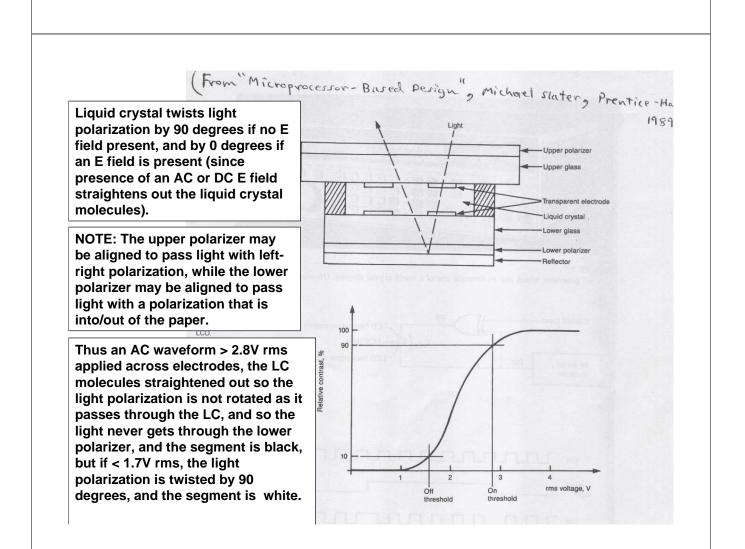
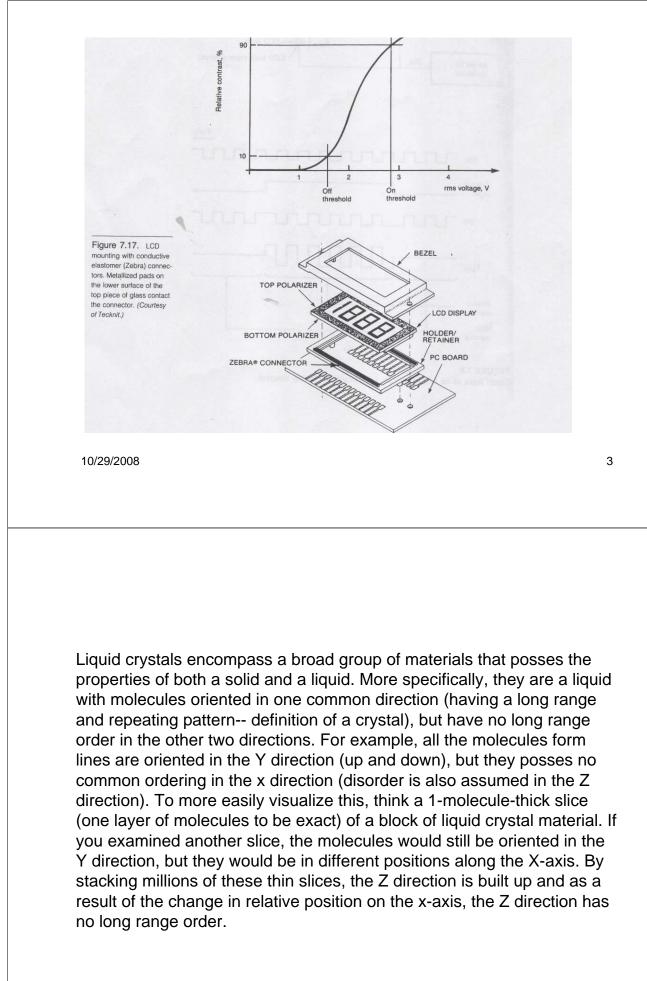
# Microcontroller Interfacing: Selected Topics

Operation of LCD Displays
Common Input Devices
Common Output Devices and Actuators



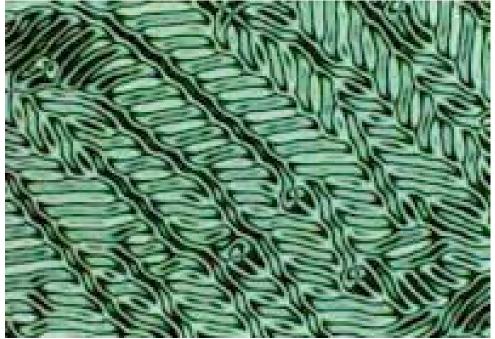




Liquid crystals must be aligned to the top and bottom pieces of glass in order to obtain the desired twist. In other words, the 90 degree twist is formed by anchoring the liquid crystal on one glass plate and forcing it to twist across the cell gap (the distance between the two glass plates) when contacting the second plate. Furthermore, The actual image quality of the display will be dependent on the surface alignment of the LC material. The method currently used for aligning liquid crystals was developed by the Dai-Nippon Screening (English= Big Japan Screening) Company. The process consists of coating the top and bottom sheets of glass with a Polyimide based film. The top piece of glass is coated and rubbed in a particular orientation; the bottom panel/polyimide is rubbed perpendicular (90 degrees for TN displays) with respect to the top panel. It was discovered that by rubbing the polyimide with a cloth, nanometer (1 X 10 -9 meters) size grooves are formed and the liquid crystals align with the direction of the grooves. It is common that when assembling a TN LC cell, it will be necessary to eliminate patches of nonuniform areas. The two parameters required to eliminate the nonuniformities and complete the TN LC display are pretilt angle and cholesteric impurities.

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- There's more to building an LCD than simply creating a sheet of liquid crystals. The combination of four facts makes LCDs possible:
  - Light can be polarized.
  - Liquid crystals can transmit and change the polarization of polarized light.
  - The structure of liquid crystals can be changed by an electric field.
  - There are transparent substances that can conduct electricity.
- An LCD is a device that uses these four facts in a surprising way. To create an LCD, you take two sheets of polarized glass. A special polymer that creates microscopic grooves in the surface is rubbed on the side of the glass that does not have the polarizing film on it. The grooves must be in the same direction as the polarizing film.
- You then add a **coating of nematic liquid crystals** to one of the filters. The grooves will cause the first layer of molecules to align with the filter's orientation. Then add the second piece of glass with the **polarizing film at a right angle** to the first piece. Each successive layer of TN molecules will gradually twist until the uppermost layer is at a 90-degree angle to the bottom, matching the polarized glass filters.
- As light strikes the first filter, it is polarized. The molecules in each layer then guide the light they receive to the next layer. As the light passes through the liquid crystal layers, the molecules also change the light's plane of vibration to match their own angle. When the light reaches the far side of the liquid crystal substance, it vibrates at the same angle as the final layer of molecules. If the final layer is matched up with the second polarized glass filter, then the light will pass through.



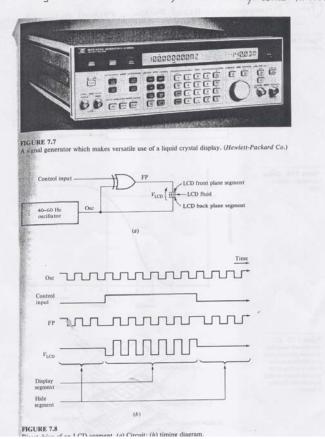
Twisted Nematic Liquid Crystal Image courtesy Dr. Oleg Lavrentovich, Liquid Crystal Institute

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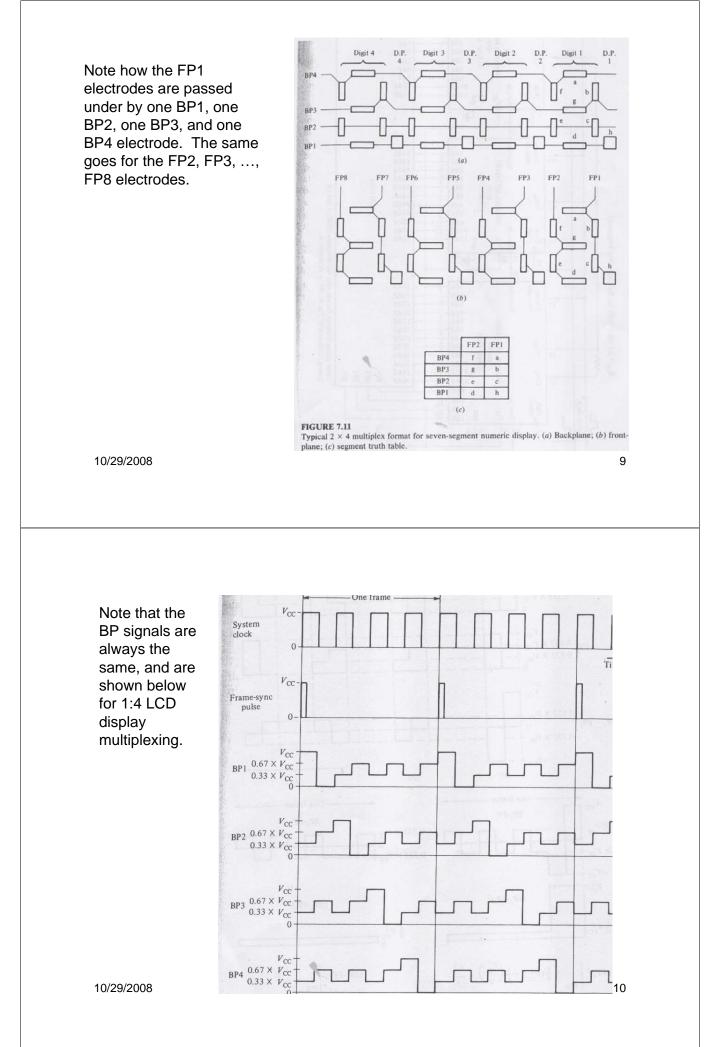
(From "perign with Micro Controllers", John Peatman, McGraw - Hill: 1988.

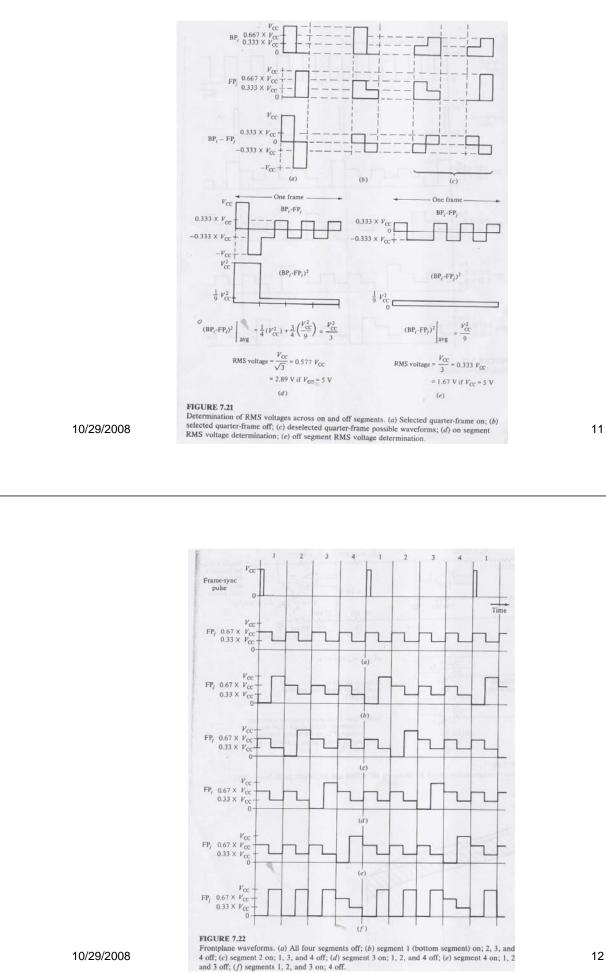
We have seen that a typical LCD display segment requires <1.7V rms "front-toback" electrode to turn OFF the segment, and >2.8V rms to turn ON the segment.

HOWEVER, the <u>dc</u> <u>component</u> or <u>average value</u> of the "front-to-back" electrode voltage waveform MUST BE 0, or the LCD display will suffer permanent damage.



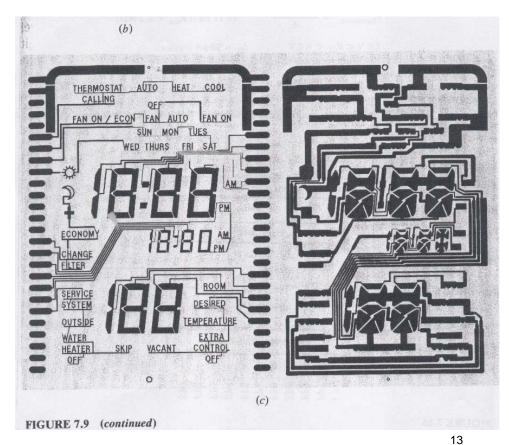
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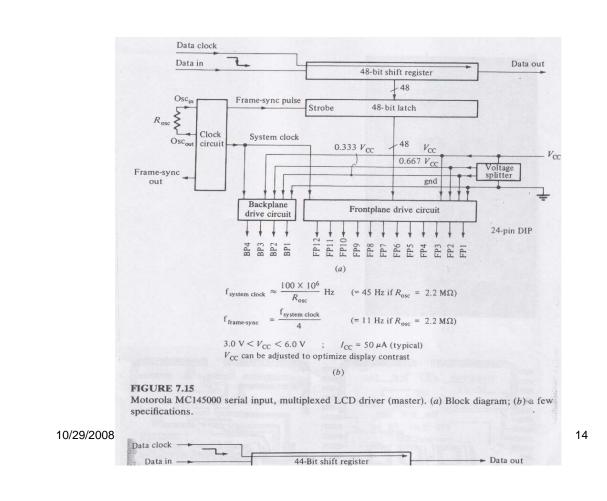


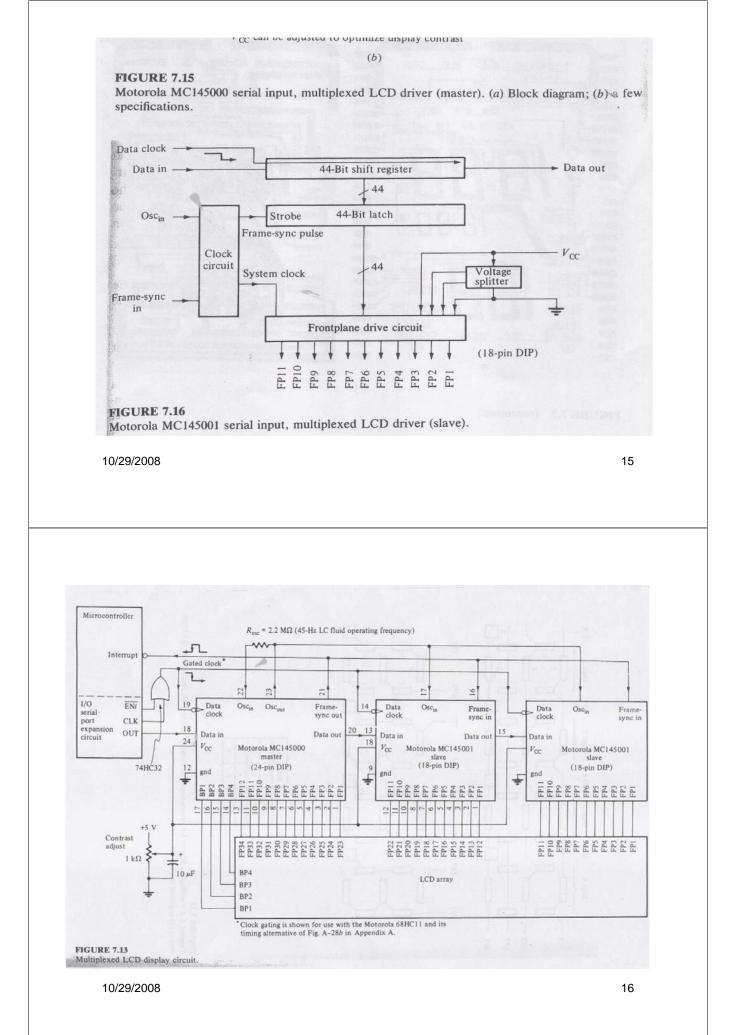


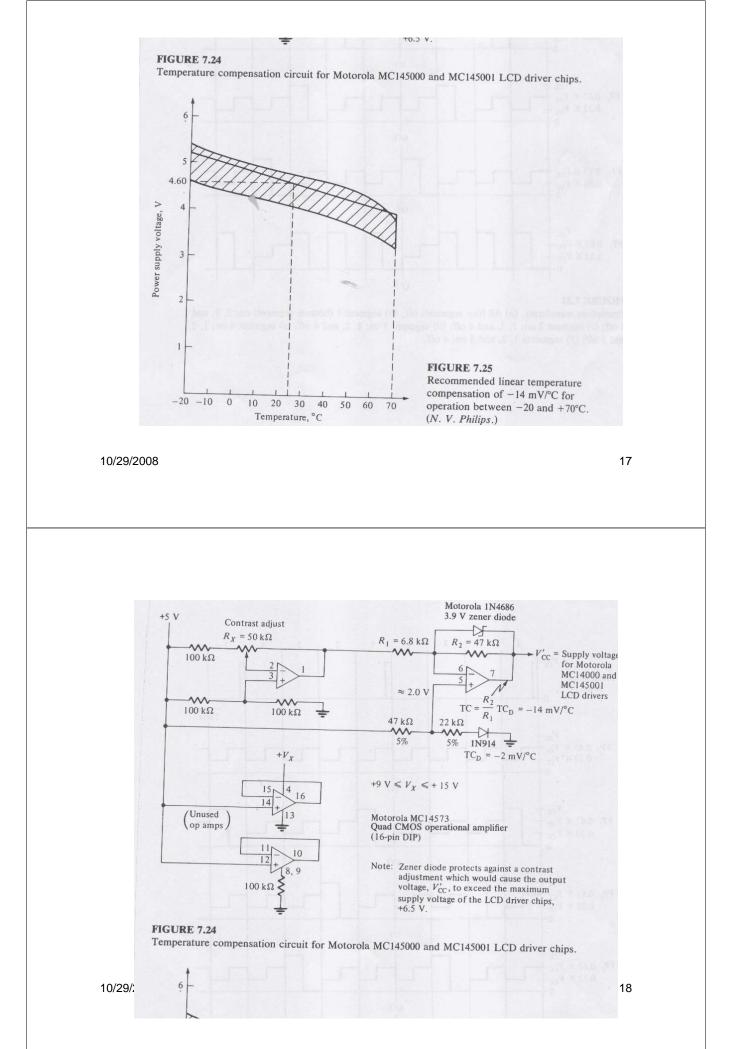
CUSTOM LCD Display Example using 1:4 Multiplexing:

NOTE: Top two edge finger connections on left and right side are the four backplane connections. The rest of the edge fingers are frontplane connections which connect to exactly four segments.









# INPUT DEVICES FOR EMBEDDED DESIGN

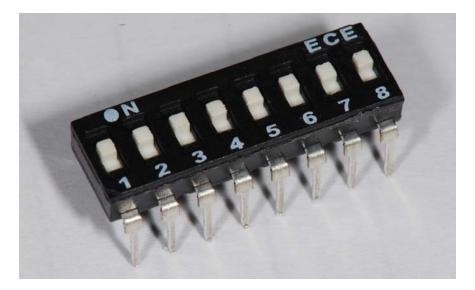
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1. Switches



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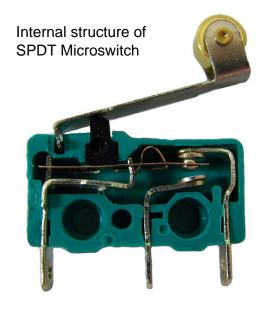
#### A. DIP SWITCH

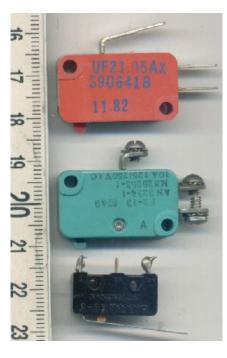


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#### B. Microswitch





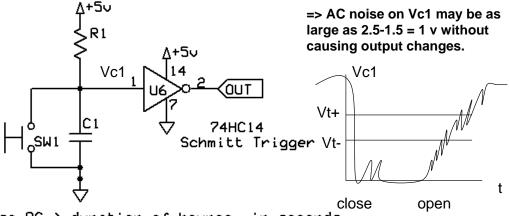
- A **micro switch** is a generic term used to refer to a small electric switch that is able to be actuated by very little physical force.
- They are very common due to their low cost and extreme durability, typically greater than 1 million cycles and up to 10 million cycles for heavy duty models. This durability is a natural consequence of the design. Internally a stiff metal strip must be bent to activate the switch. This produces a very distinctive clicking sound and a very crisp feel. When pressure is removed the metal strip springs back to its original state.
- Common applications of micro switches include computer mouse buttons and arcade game's joysticks and buttons. Micro switches are commonly used in tamper switches on gate valves on fire sprinkler systems and other water pipe systems, where it is necessary to know if a valve has been opened or shut.
- The defining feature of micro switches is that a relatively small movement at the actuator button produces a relative large movement at the electrical contacts, which occurs at high speed (regardless of the speed of actuation).
- Most successful designs also exhibit mechanical <u>hysteresis</u> meaning that a small reversal of the actuator is insufficient to reverse the contacts; there must be a significant movement in the opposite direction. Both of these characteristics help to achieve a clean and reliable interruption to the switched circuit.

#### **C. SPST Switch Debouncing**

(Needed when driving a counter, etc.)

Schmitt Input Hysteresis:

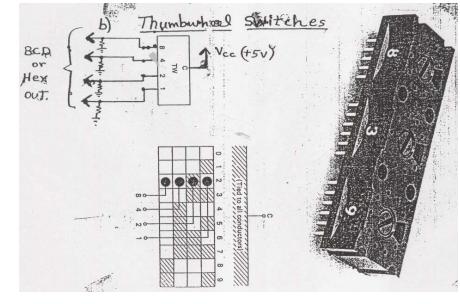
Vt- = 1.5 V, Vt+ = 2.5 V



Choose RC > duration of bounce, in seconds

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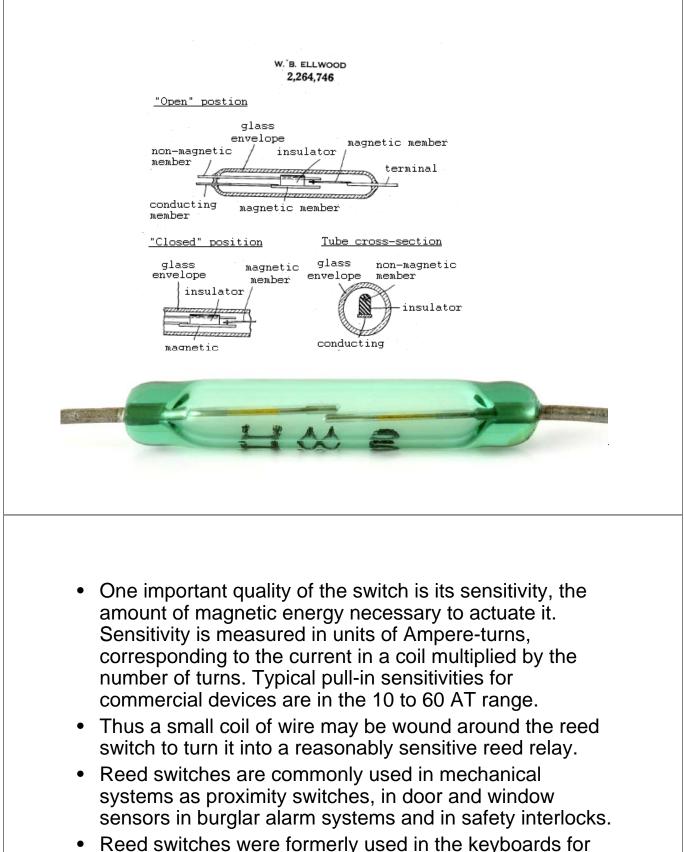
#### D. BCD Encoded Thumbwheel Switch



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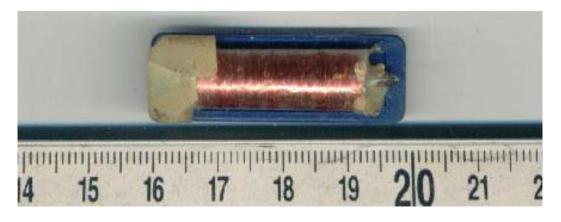
#### E. Magnetic Reed Switch

- The reed switch contains two magnetizable and electrically conductive ferromagnetic reeds which have end portions separated by a small gap when the switch is open.
- The reeds are hermetically sealed in opposite ends of a tubular glass envelope to guard against contact corrosion.
- A magnetic field (from an electromagnet or a permanent magnet) will cause the contacts to pull together, thus completing an electrical circuit. The stiffness of the reeds causes them to separate, and open the circuit, when the magnetic field ceases
- It was invented at Bell Telephone Laboratories in 1936 by W. B. Elwood



- Reed switches were formerly used in the keyboards for computer terminals, where each key had a magnet and a reed switch actuated by depressing the key.
- Speed sensors on bicycles use a reed switch to detect when the magnet on the wheel passes the sensor.

 A reed switch combined with an electromagnet becomes a reed relay. The electromagnet consists of a coil with the reed switch inside. Reed relays are used when high operating speed is required, or where very low-level signals must be switched.



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#### F. Software scanned keypad

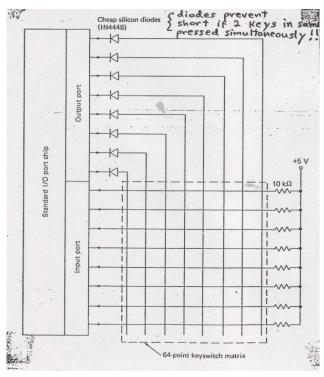
(Scanning accomplished <u>without</u> using bidirectional ports)

64 key keypad scanned using one 8-bit output port and one 8-bit input port.

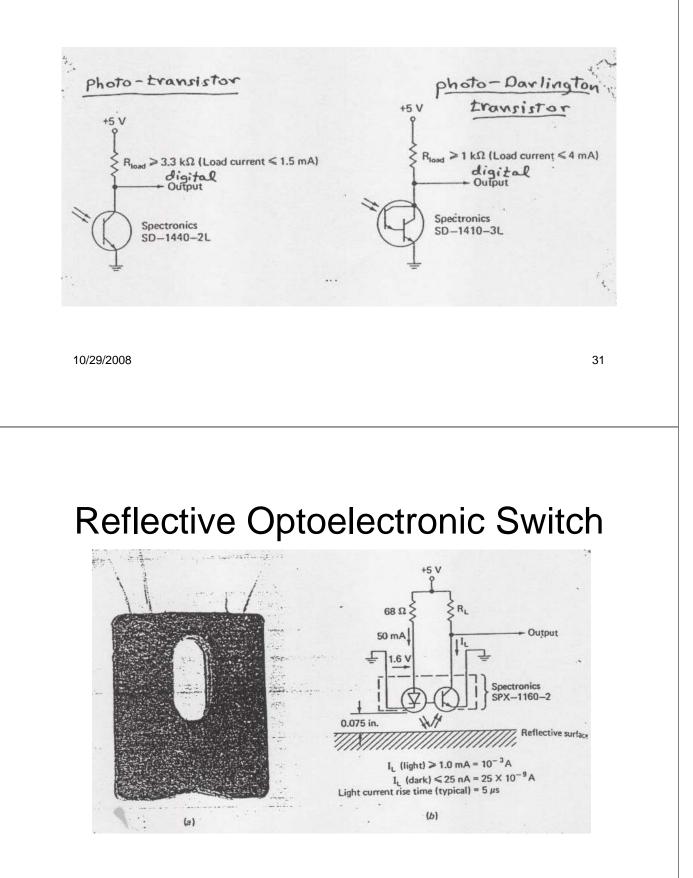
Output port scans keypad by repetitively cycling (scanning) through the following output sequence:

After each number is output, the input port is read, and if 0xFFis read the scan continues.

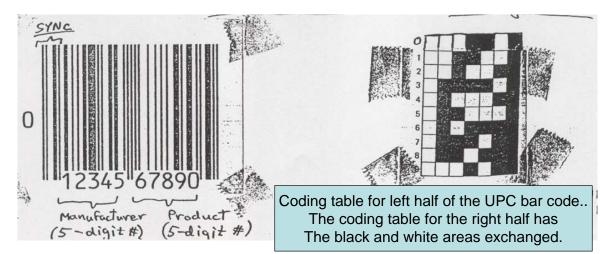
If some other value than 0xFF is read (just one 0),scanning stops, and the position of the 0 at the output port and the position of the 0 read at the input port locate the key that was pressed!



#### G. Optoelectronic Switches



### UPC Bar Code Scanning Wand



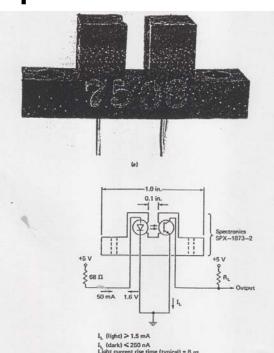
Using a reflective optoelectronic switch as the scanning wand, black => high level (1) and white => low level (0). Note the 101 SYNC patterns at both ends of the code and the middle 0101 pattern

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#### **Transmissive Optoelectronic Switch**

Light Emitting Diode (LED) and Phototransistor (PT) face each other from opposite sides of the sensor. When an object interrupts the light beam, the output rises from 0V to 5 V.



#### **Optical Tachometer**

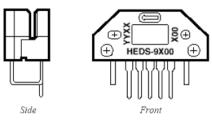
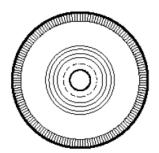


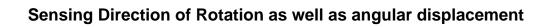
Figure 1.4 - HEDS-9100 optical incremental encoder module for the optical tachometer

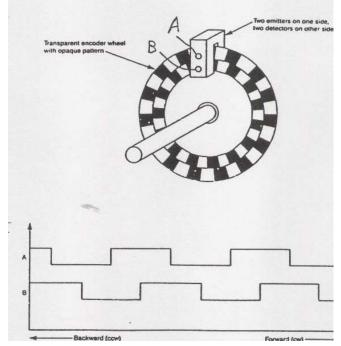


If codewheel has 360 equally spaced light/dark changes around its periphery, then the number of output pulses counted in 1 second yields the speed of angular rotation in degrees/second.

Figure 1.5 - HEDS-5120 codewheel for the optical tachometer

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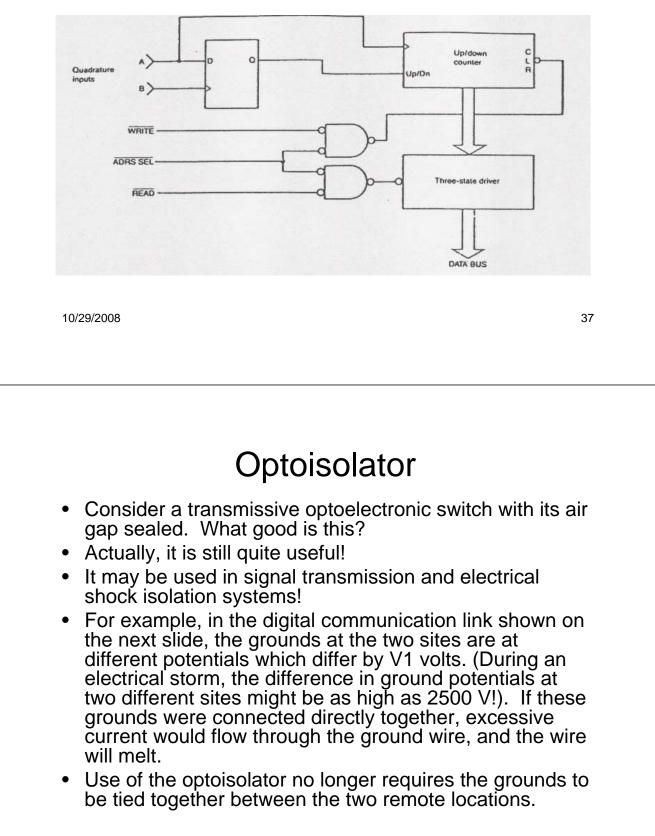


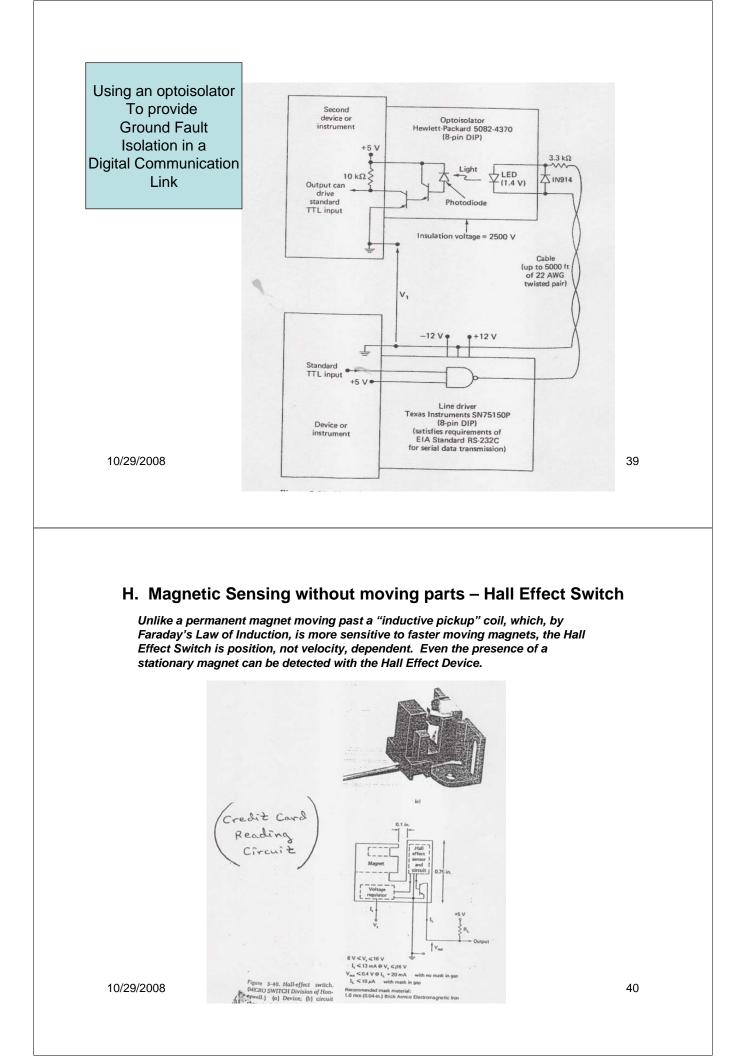


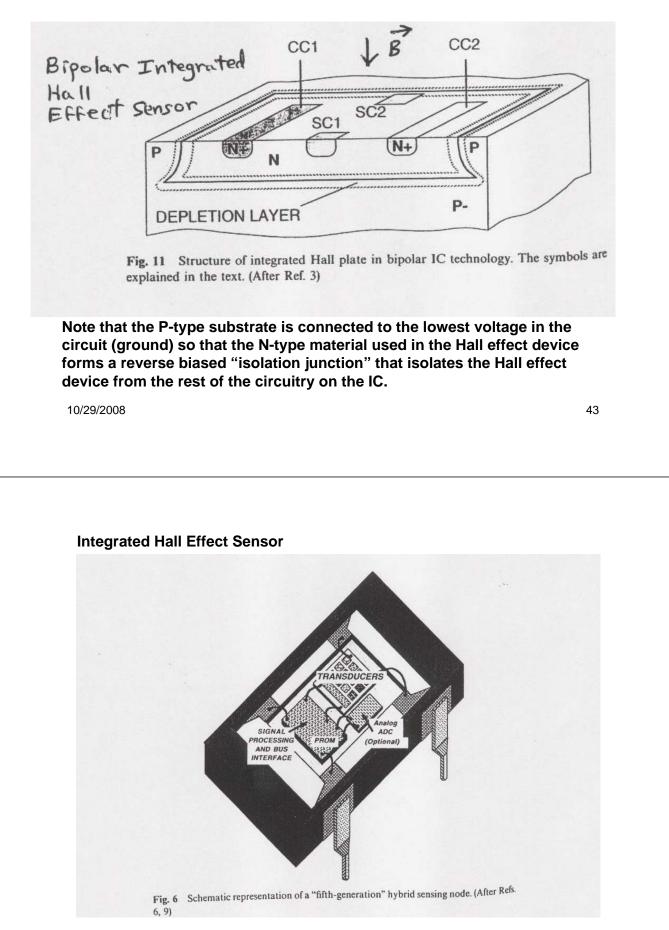
Count rising edges of A to determine the angular displacement. Check level on B when A rises in order to deduce direction of rotation (either Clockwise (B=1) or CounterClockwise (B=0)

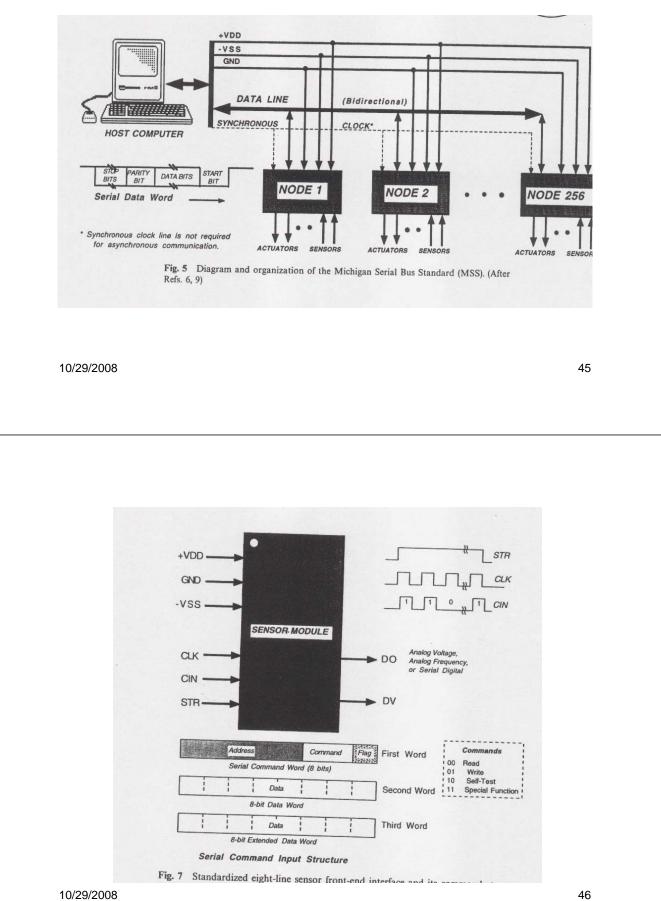
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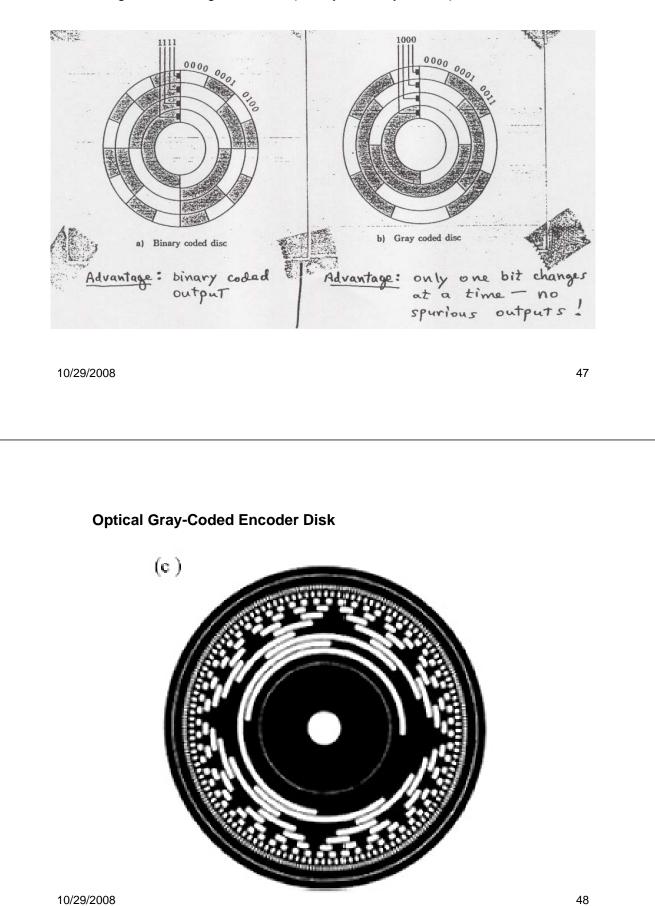
# Displacement sensing for mouse, trackball, or dc motor in robotics



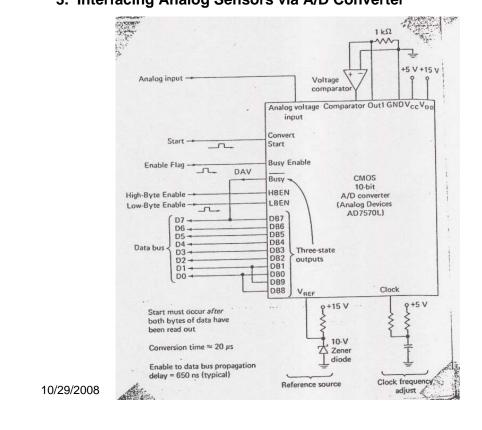








2. Digital Shaft Angle Encoder (Binary vs. Gray Coded)



3. Interfacing Analog Sensors via A/D Converter

The A/D Converter makes it possible to connect many different kinds of Analog Sensors (Transducers) to a microcontroller. Such transducers convert any different physical quantities that occur naturally in analog form into analog voltage, which then converted by the A/D into binary numbers. For example: transducers are available for measuring:

- Displacement (position)
- Velocity
- Acceleration
- Temperature
- Pressure
- Light Intensity,
- Light Color (Wavelength)
- Humidity
- Etc., Etc, Etc.

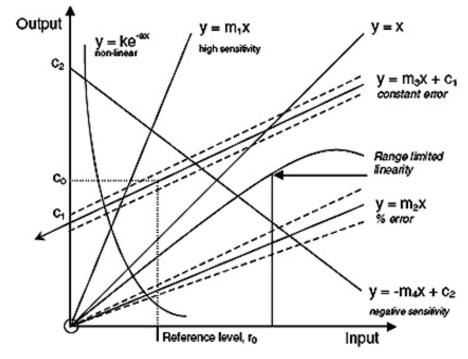
# **Analog Sensor Characteristics**

- Sensors have certain characteristics which should be specified in the data sheet:
  - Sensitivity
  - Offset
  - Range
  - Linearity
  - Error
  - Accuracy
  - Resolution
  - Stability
  - Reference level
  - Transfer function and Interdependence.

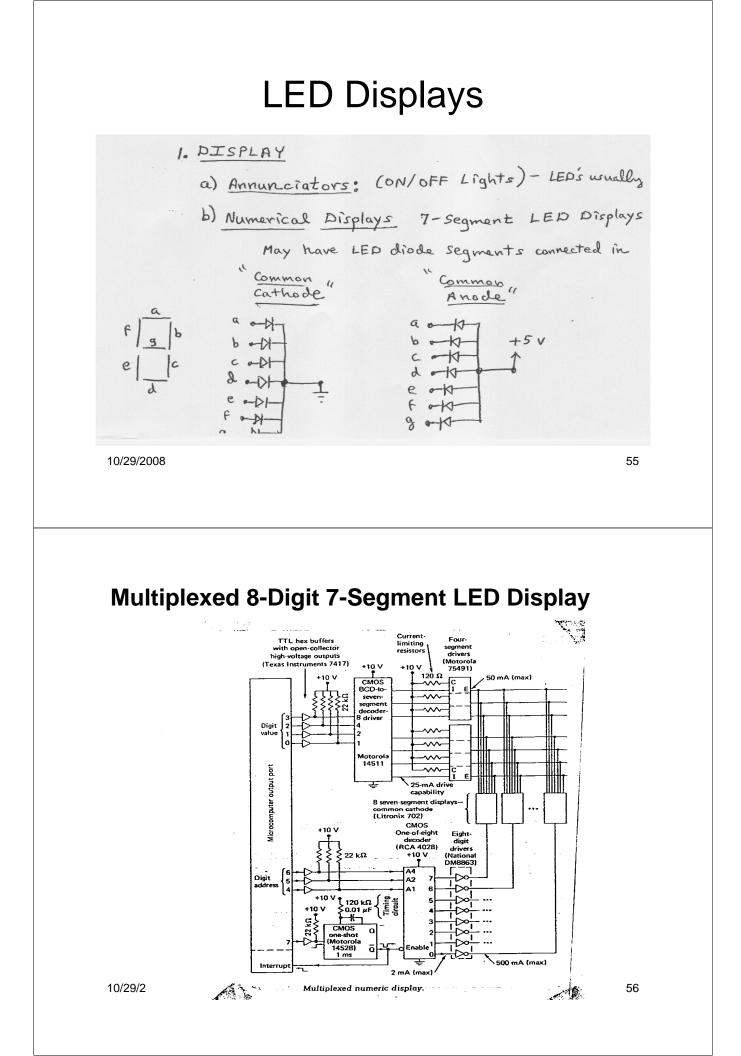
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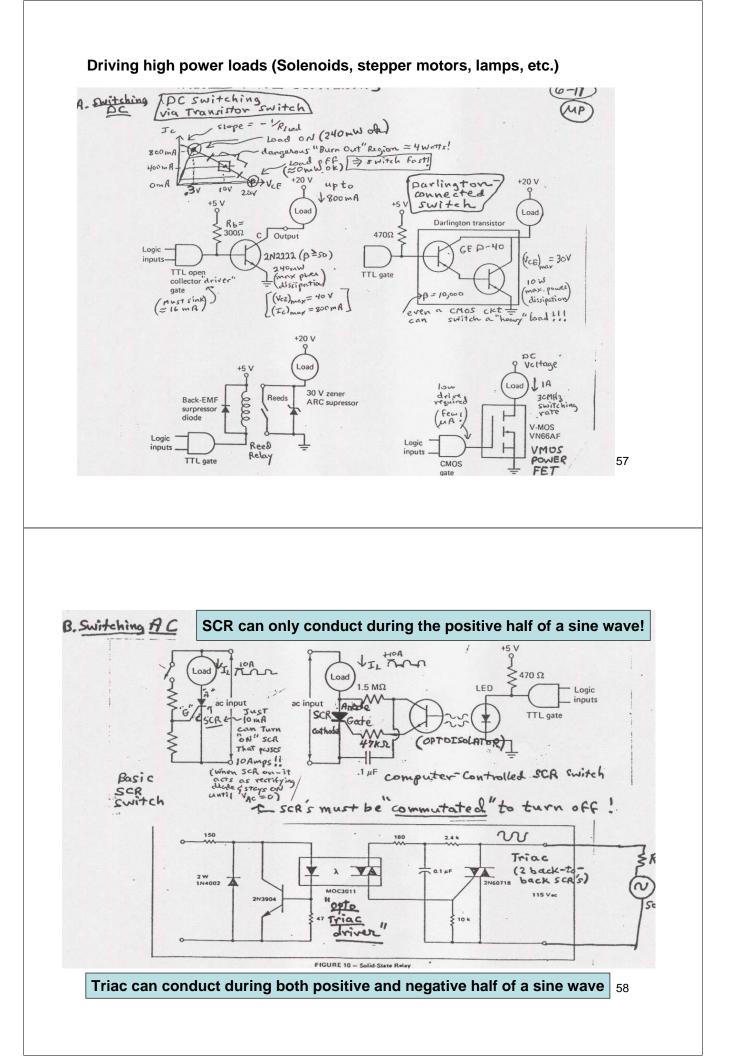
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Analog Sensor Specifications:



Poor Man's A/D Converter " Sensing Resistance w/o A/D Conversion Resistive In PIC 1. Make RAS output. Transduces RKUnknown 2. prive "O" out on RAO Value/ RAO (I/0) (Pin) C=DolyF For several ms to Vc completely discharge C 3. Make RAO input. Known 4. Time how long it Value takes for RAD to read logic "1" level. Use: Vo 22.0V. Time="tx -ERC V2(== VF - (VF-V;)e where  $V_{p} = v_{c}(\infty) = 5V$ ,  $V_{i} = v_{c}(0) = 0V$   $2V = 5V(1 - e^{-\frac{1}{2}\chi}R \cdot c) \Rightarrow R = \frac{-\frac{1}{2}\chi}{lm(3/5)c}$ 10/29/2008 53 **Output Devices/Actuators** 



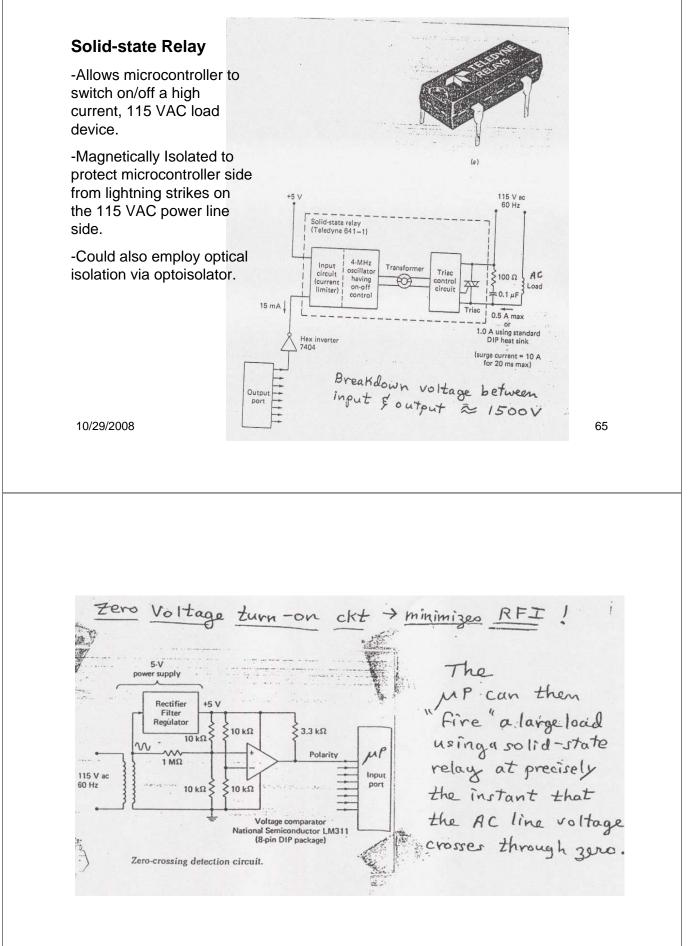


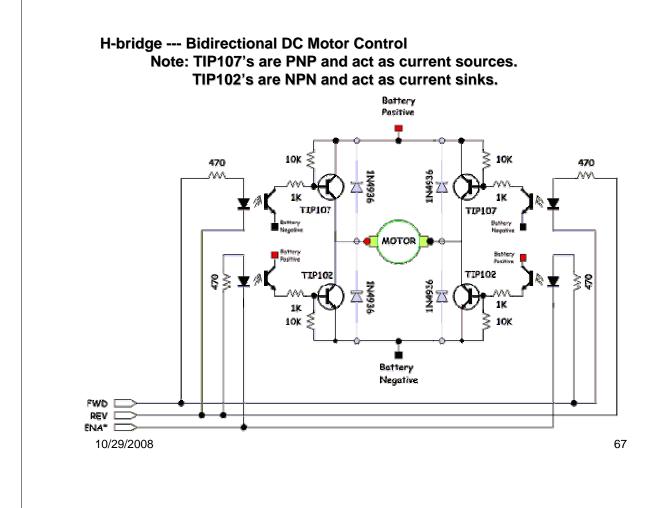
How an SCR (Silicon Controlled Rectifier) Works (6-The SCR is a 4-layer p-n-p-n structure, as below shown w + RL Vo ρ n ρ SCR Symbol The SCR can be thought of an 2 overlapping BJT transistors, one prp and one npn, as shown below: A o-Equivalent View of SCR -187 r prpr structure 06 nt P n G 59 Equivalent View of SCR pripri structure -0 C plat n G Thus the SCR can be envisioned as the following circuit: while Vg = 0 (initially) BJT Q, is OFF, since No LBI curvent Flows. R1 But with Q1 OFF, No Q2 PNP ibz invert can flows Лbz ٧o so Q2 is also OFF. Gı Thus Q1 NPN 5γ SW holds P2 0 OFF and vice versa. But once Vg goes high, ib, flows. This turns ON Q1, which provides a path to ground for ib2 thus Q2 comes ON, which provides an alternate path for ib, to keep Q, ON even after Vg returns to zero! Thus O2 holds Q. ON and Vice Commutating switch 60

Note that only after Vs veturns to zero and (6 when Vo drops < ov. or the sw is opened, will the two transistors go back OFF again, thus re-entering their initial (unlatched) state. Also note that when Vo <0, the SCR will not come on, even when Va goes high. This is because the base-emitter junction of the prop transistor Q2 can't be forward - binsed when Q1 comes on. Thus, when switching Ac loads, the SCR only turns ON (while Vg is high) during the positive half of each mycle; the turned ON SCR acts like a vectifying diade, with a forward voltage drop of  $(V_{CE})_{SAT} + V_{BE} \approx 0.8V.$ 

SCR Application Examples Firing-angle controlled AC motor Controller (or Electric light dimmer) Ex #1 RL K (Light bulb 5 or Small motor ) IOV 101 IL Vs voltage +100 (20) comparator -10V Firing Vg Angle Adjustment IL. hr missing missing SCR "Commutates" OFF of AC zero crossina

DC Crowbar Power Supply Protection Circuit Ex 2 IOA Fuse 10 Amp 5V PC R1= 9002 0 V 120 VAC + Power 5v 0 R2 = 100 J Supply As long as  $V_{g} \leq 0.7 \vee (=V_{BEQ_{i}})_{2}$  SCR will (Abs. Max Voltag remain OFF 2 but if 5V DC Power supply ever Fails and begins to put out 27V, the Vg value exceeds  $7\left(\frac{R_2}{R_1+R_2}\right) = 7\left(\frac{1}{10}\right) = 0.7 V$ , and the SCR triggers ON, and the IOA Fuse is blowns before any damage is done to the load (RL). 10/29/2008 63 Triacs: Switching BOTH halves of the 60 Hz AC Cycle A Triac is stwo SCR's Connected back-to-back MT# @MT#1 MT #2 "OPTO" MOC 3030 Triac Coupler MT#2 COUPLER SCHEMATIC FIGURE 3 - HOT-LINE SWITCHING APPLICATION CIRCUIT Typical circuit for use when hot line switching is required. In this circuit the "hot" side of the line is switched and Main Terminal the load connected to the cold or neutral side. The load MOC 3030/ 3031 may be connected to either the neutral or hot line. Rin is calculated so that IF is equal to the rated IFT of DO NOT the part, 15 mA for the MOC3031 or 30 mA for the MOC3030. The 39 ohm resistor and 0.01  $\mu$ F capacitor are for snubbing of the triac and may or may not be NC Crossi necessary depending upon the particular triac and load hazi

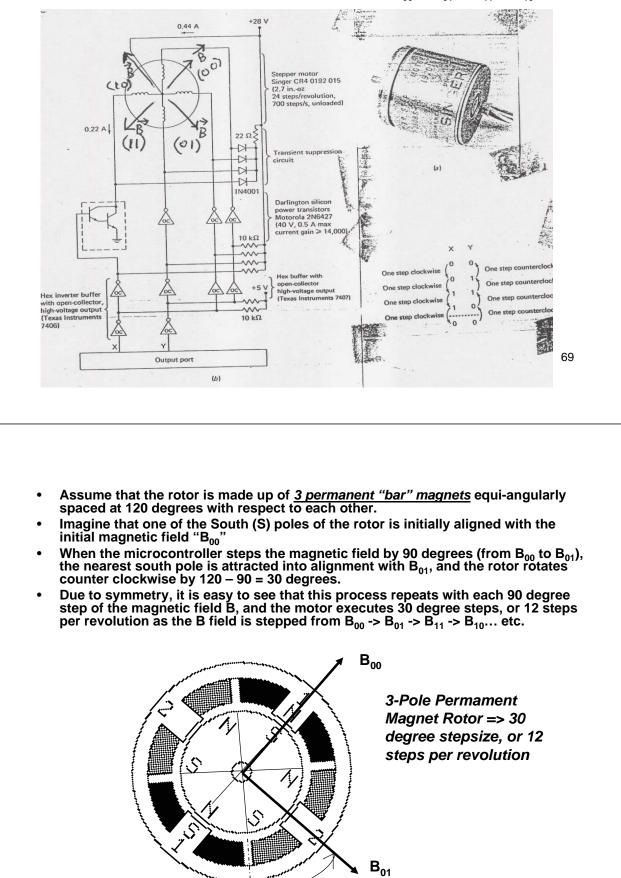




FWD	REV	ENA*	Description
1	0	0	Turn on upper left source and lower right sink. (go forward)
1	0	1	Disable lower right sink. When "ENA*" is fed a PWM signal the bridge modulates the "forward" current through the motor.
1	1	0	Turn on both lower left sink and lower right sink, shorting the motor. This causes a rotating motor to stop rotating so this mode is called "Braking."
1	1	1	Disable both lower sinks. When "ENA*" is fed a PWM signal the bridge modulates the "braking" of the motor.
0	1	0	Turn on the upper right source and lower left sink. (go backward)
0	1	1	Disable lower left sink. When "ENA*" is fed a PWM signal the bridge modulates the "reverse" current through the motor.
0	0	0	Turn off all sources and sinks. Motor coasts. Braking is NOT engaged.
0	0	1	Turn off all sources and sinks. Motor coasts. Braking is NOT engaged.

#### **Permanent Magnet Stepper Motor**

=> Magnetic field steps 90 degrees / revolution from B<sub>00</sub> to B<sub>01</sub> to B<sub>11</sub> to B<sub>10</sub>

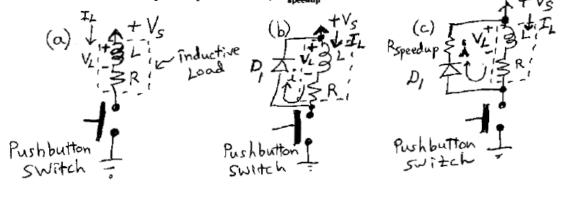


120-90 = 30 degrees

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#### Switching Inductive Loads: Diode Transient Protection

Fig. 1-32 Switching Inductive Loads (a) without diode transient suppression (b) with diode transient suppression (c) with "turn-off speedup" resistor, R<sub>eventure</sub>.



10/29/2008

Consider the inductive load switching circuit shown in Fig. 1-32(a). The inductive load might be a motor, solenoid, or relay, which is modeled as an inductance, L, in series with a resistance, R. When the switch is *closed*, current gradually builds up according to the well-known general first-order differential equation RL circuit solution, which holds for t > to:

$$\frac{i_{L}(t) - I_{F} - (I_{F} - I_{I}) \exp \left[\frac{-(t - t_{0})}{\tau_{RL}}\right] \quad \text{for } t > t_{0} \quad (1 - 44)$$
  
where  $I_{F}$  is the final inductor current, (Vs/R)

<sup>1</sup> is the initial inductor current, (0)

t is the time that the switch is closed, (0)

<sup>7</sup> RL is the RL circuit "time constant", (L/R) Hence, for our case, (1-45) becomes

$$I_{L}(t) = \frac{V_{S}}{R} \left[ 1 - \exp\left[\frac{-t}{\left\langle \frac{L}{R} \right\rangle} \right] \quad \text{for } t \ge 0 \quad (1 - 45)$$

10/29/2008

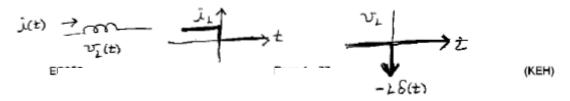
Because the inductor current changes *gradually* (exponentially) between its initial value (0) and its final value (*Vs/R*), there will be no large voltage developed across the inductor during turn-on. The inductor voltage will start at the source voltage level, *Vs*, then exponentially decay toward zero. This is because the voltage across an inductor is given by

 $v_{L}(t) = L \cdot \frac{d}{dt} i_{L} = Vs \cdot exp \left[ \frac{-t}{\left( \frac{L}{R} \right)} \right]$  for t > 0 (1 - 46)

However, when the switch is **opened**, say at time t = 0, current immediately falls from Vs/R to 0, since the switch suddenly breaks the current path.

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Thus the current through the inductor is forced to immediately decrease to zero, and  $di_L/dt$  is a negative impulse function, then by the first half of (1-46),

$$v_{L}(t) - L \delta(t)$$
 (1 - 47)

In reality, the negative voltage spike (called the *inductive kick*) does not become infinite as (1-47 predicts, since the very high voltage that begins to develop (several hundred volts) across the switch contacts  $(v_L(t) - Vs)$  causes a spark to jump between the opening switch contacts (this is called *switch contact arcing*) that allows the current to decrease at a more gradual rate. Even so, the arcing eventually pits and corrodes the switch contacts, eventually causing the switch to fail.

The inductive kick problem can be eliminated by placing a diode across the inductive load, as shown in Fig. 1-32(b). The diode is OFF when the switch is closed, since the voltage across the load is positive. But during turn-off, as the voltage goes negative, the diode comes on and clips the voltage at the safe level of -0.7 V! No contact arcing will result, but it will take some time after the switch is opened for the load current to actually turn off.

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The situation is analogous to that of a human (switch) trying to stop a train (the current through an inductor) by brute force (stepping in front of it and pushing). (The inductance of the inductor is analogous to the mass of the train). It is likely that the human will fail to stop the train (and die!), just as the switch will fail due to contact arcing!

But with the diode in place, the human has gotten smart. To stop the train, he switches the train to a circular "run-around" track, and the train will gradually stop.

The inductive load is effectively shorted-out by the diode, and the decrease in load current (after the switch is opened) is given by the general RL circuit formula (1-44):

$$I_{L}(t) = I_{F} - (I_{F} - I_{r}) e^{-(t-t_{0})/T}$$

$$I_{L}(t) - \frac{V_{S}}{R} \exp \left[-\frac{t}{\left(\frac{L}{R}\right)}\right] \xrightarrow{N_{OW}} I_{F} = 0$$

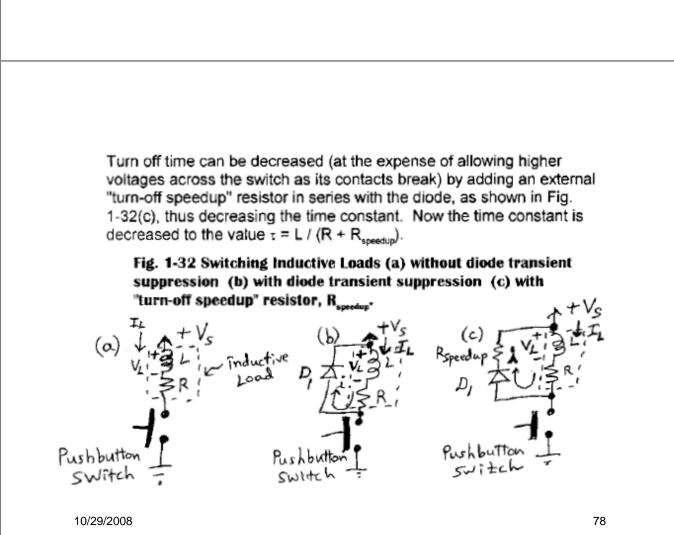
$$I_{T} = V_{S}/R \qquad (1 - 48)$$

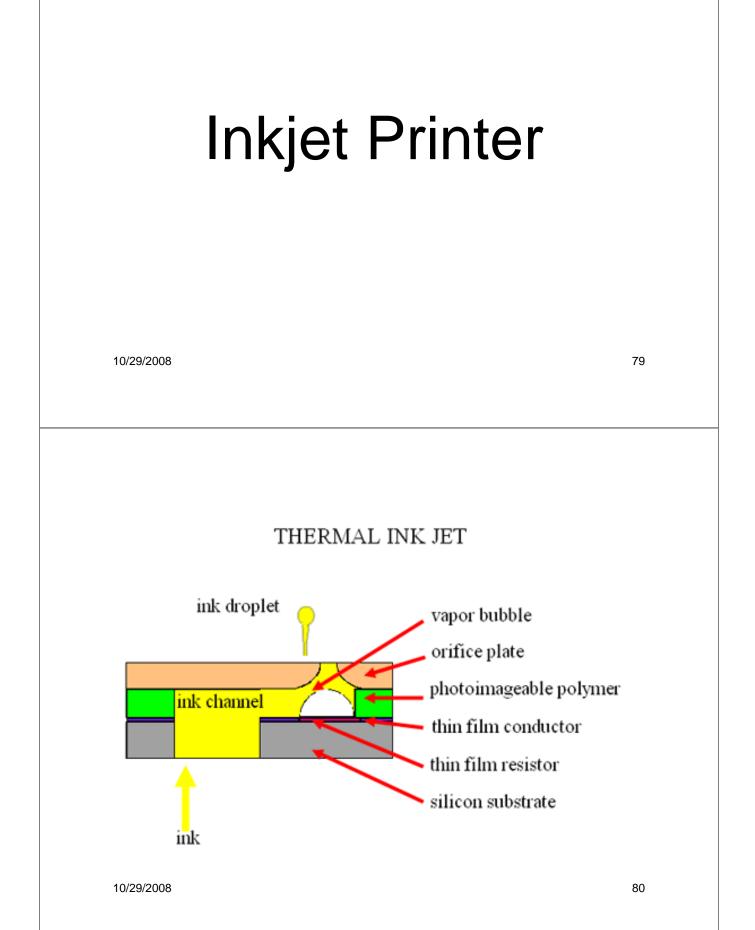
$$\mathcal{I} = L/R$$

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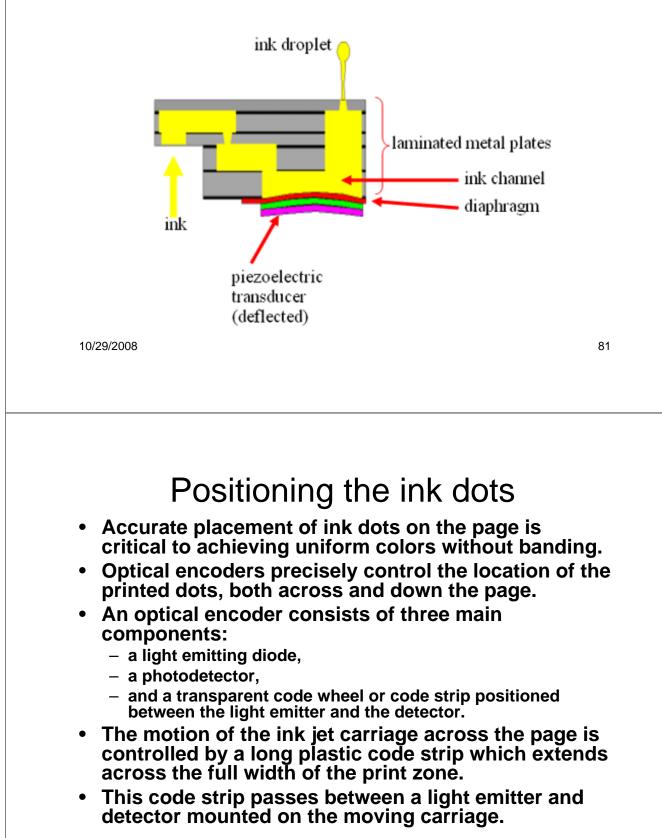
It is clear from (1-48) that the rate at which the inductor current decays (the rate at which the "train speed" decays on the run-around track) is set by the time constant L/R, in one time constant, the current has decayed to exp(-1) = 37% of its initial value, Vs/R.

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#### PIEZOELECTRIC INK JET



- To the casual observer, this plastic strip might look like an unimportant light gray piece of flimsy plastic sheet material, but it is actually one of the keys to the precision of the whole ink jet mechanism.
- It consists of a dense array of precision black stripes printed on a thin sheet of clear plastic, which make it look from a distance like it is a uniform color of light gray.
- As the carriage passes each stripe, the light beam is interrupted and the photodetector generates a synchronization pulse which controls the timing of the ink drop ejection.
- These synchronization signals insure that the ink drops are printed in accurate locations even if there is some variation in the carriage velocity, or if the carriage is accelerating or decelerating near the beginning or end of its travel.

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# **Color LCD Display**

- Passive LCD Display Panels use a simple grid to supply the charge to a particular pixel on the display.
- Creating the grid is quite a process!
- It starts with two glass layers called substrates.
- One substrate is given columns and the other is given rows made from a transparent conductive material. This is usually **indium-tin oxide**.
- The rows or columns are connected to **integrated circuits** that control when a charge is sent down a particular column or row.
- The liquid crystal material is sandwiched between the two glass substrates, and a polarizing film is added to the outer side of each substrate.

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- Active-matrix LCDs depend on thin film transistors (TFTs).
- Basically, TFTs are tiny switching transistors and capacitors.
- They are arranged in a matrix on a glass substrate.
- To address a particular pixel, the proper row is switched on, and then a charge is sent down the correct column.
- Since all of the other rows that the column intersects are turned off, only the capacitor at the designated pixel receives a charge.

- The capacitor is able to hold the charge until the next refresh cycle.
- And if we carefully control the amount of voltage supplied to a crystal, we can make it untwist only enough to allow some light through.
- By doing this in very exact, very small increments, LCDs can create a gray scale. Most displays today offer 256 levels of brightness per pixel.

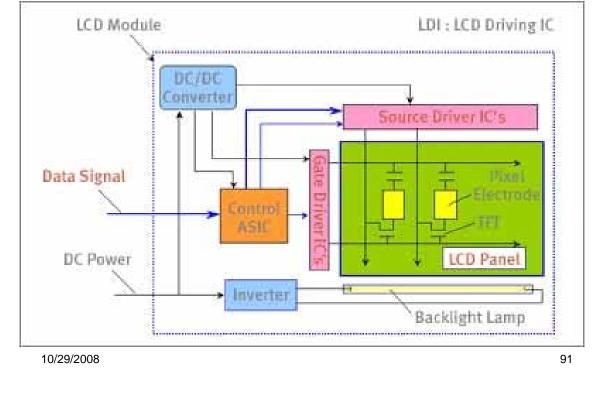
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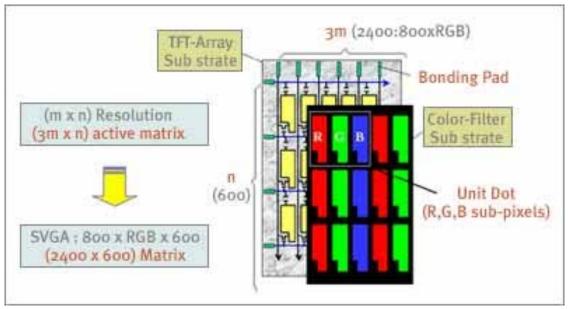
- An LCD that can show colors must have **three subpixels** with red, green and blue color filters to create each color pixel.
- Through the careful control and variation of the voltage applied, the intensity of each subpixel can range over **256 shades**.
- Combining the subpixels produces a possible palette of 16.8 million colors (256 shades of red x 256 shades of green x 256 shades of blue).
- These color displays take an enormous number of transistors.

• For example, a typical laptop computer supports resolutions up to 1,024x768. If we multiply 1,024 columns by 768 rows by 3 subpixels, we get 2,359,296 transistors etched onto the glass! If there is a problem with any of these transistors, it creates a "bad pixel" on the display. Most active matrix displays have a few bad pixels scattered across the screen. 10/29/2008 89 Color TFT LCD Panel Polarizer Color filter Color filter glass Liquid Crysta Voltage TFT glass Polarizer BackLight

## Driving TFT LCD Display Pixel



## Structure of Color TFT Panel



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### Vertical Structure of Pixel

