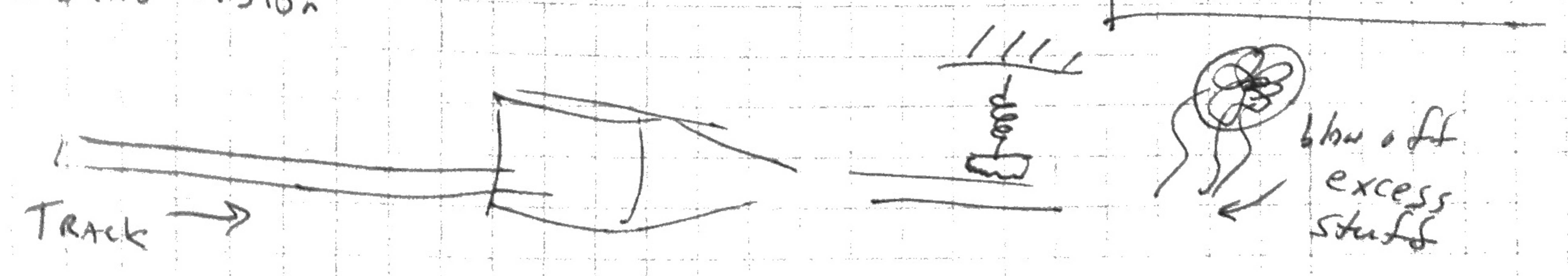


Machining all 24 feet - same rate as finishing when they improve the hole drilling - finishing will be bottleneck

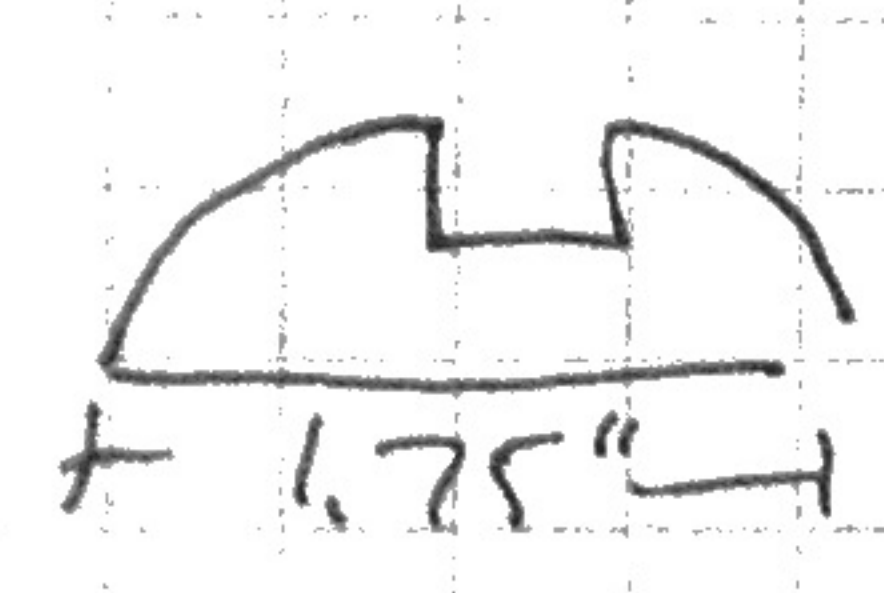
Colin proposes use of 3m media which fits the 4 profiles. Currently use scotch brake pads - they don't last long - they want to "maintain const pressure" for when media wears

Accept 24 ft sections

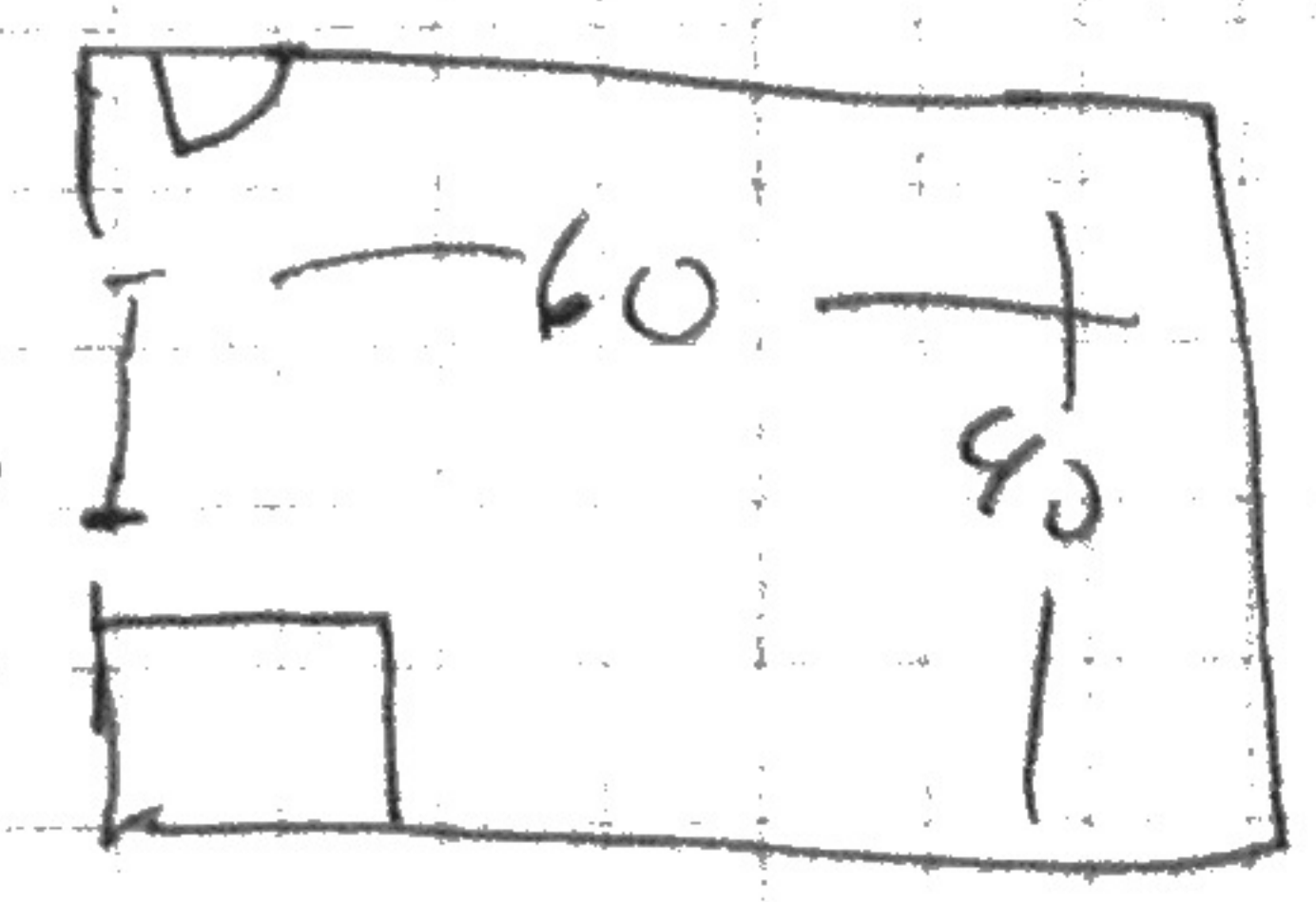
Colin's Vision



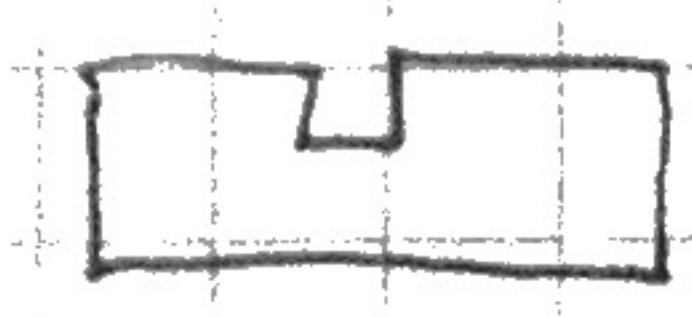
TRACK 3



most popular  $\rightarrow 50\%$

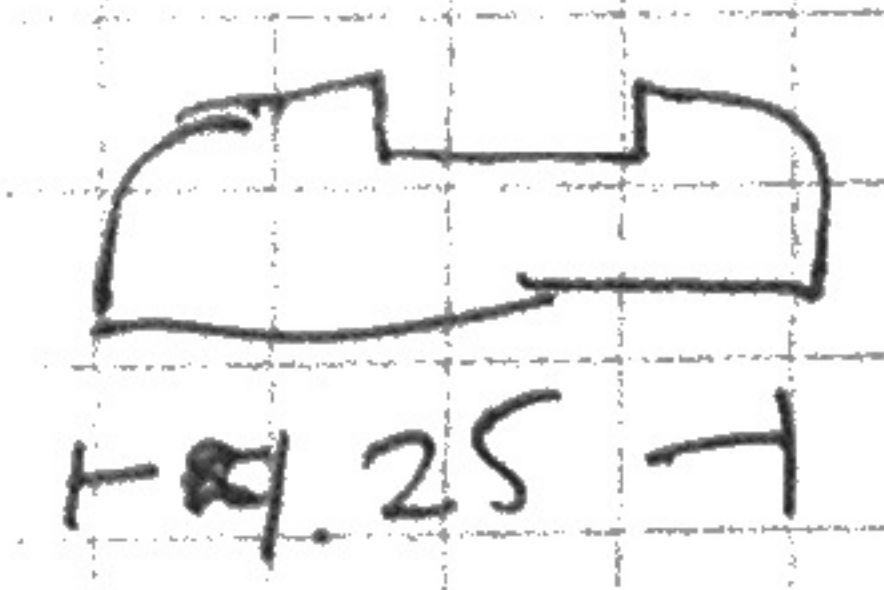


TRACK 2



least popular

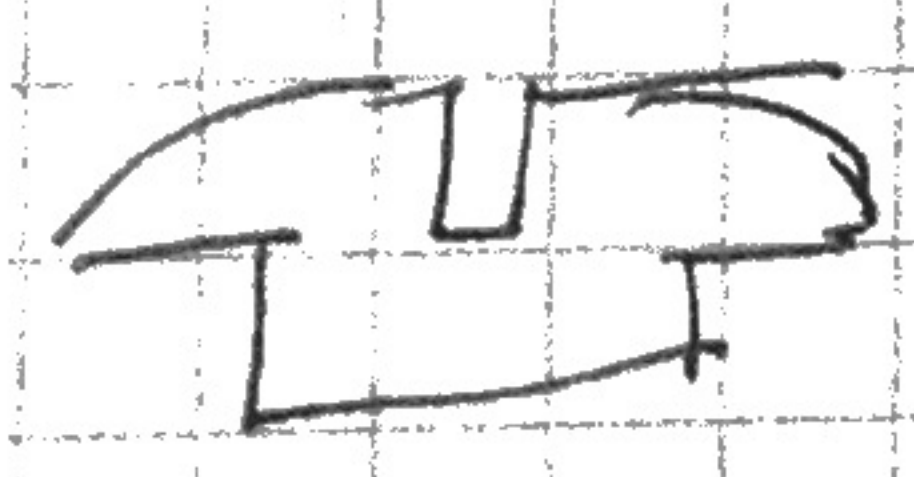
TRACK 1



- deburring only on top surface

- stay away from blasting  $\rightarrow$  makes surface more porous

TRACK 4



- use cooling mist / mostly water
- important that it looks good
- deburring end

- polish
- deburr ends
- clean chips (pick)
- " " (air hose)
- put in vinyl sleeve

30 seconds

$\rightarrow$  out put 1 at a time instead of 4

$\rightarrow$  15 minutes to machine 24 feet

new profile  $\frac{3}{8}"$  old profile under  $\frac{1}{2}"$  can get extruded stock longer - 12"

- track branding
- tape stop gives 12" of travel
- operator should "super vise" work
- no pushing or